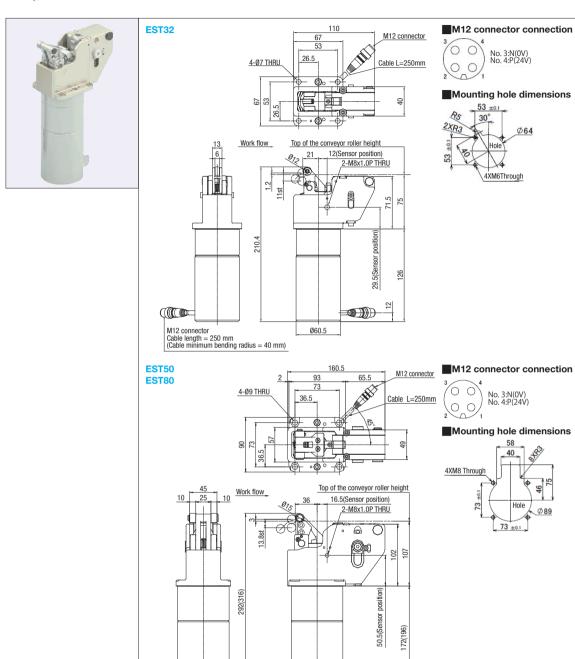


Eco Electric Stopper



Specifications

-										
Part Number		Weight	nt Actuator	Voltage rateing	Power	Standby power	Impact	Descending	Product	Controller
Type	D	capacity(kg)	Actuator	voltage rateling	consumtion	Stariuby power	absorption	speed	weight (kg)	Controller
EST	32	70	Solenoid	DC24V	7W	0W	Shock absorber	0.2sec	2.9	Not Required
	50	280			25W				8.5	
	90	E20							0.7	

Ø85





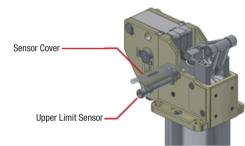




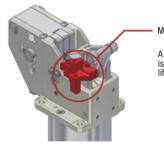


	Alteration	Code	Specification		
Unner Limit Sensor	(OMRON) (MRON) (M8	1	OMRON sensor for upper limit detection		
Upper Limit Sensor	(EFECTOR) €) M8	2	EFECTOR sensor for upper limit detection		
Sensor Cover	← ↑	С	Protective Cover for Sensor (optional)		
Mechanical Stop (optional)		М	A mechanism to stop the workpiece in place of the lever when the lever is retracted by the reaction of the shock absorber against the workpiece lifted for positioning		

■Upper limit detection sensor



■Mechanical stopper assembly



Mechanical Stop

A mechanism to stop the workpiece in place of the lever when the lever is retracted by the reaction of the shock absorber against the workpiece lifted for positioning.

1. Workpiece stopped (shock absorbed)



2.Workpiece raised



As the workpiece rises, the lever is retracted by the reaction of the shock absorber.

3.Workpiece lowers

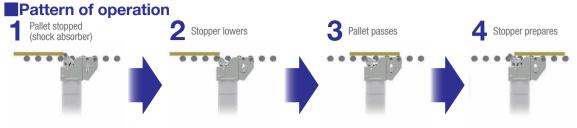


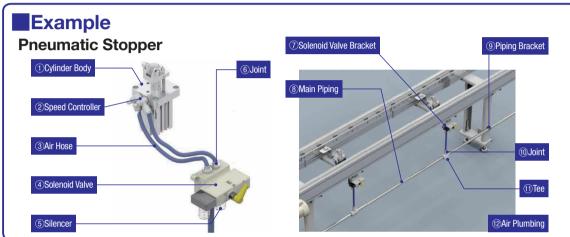
Stopped by the mechanical stop

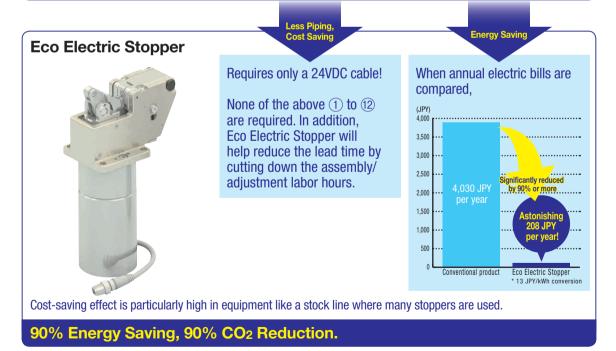
The mechanical stop will not be damaged even if the workpiece flows backward.



Eco Electric Stopper

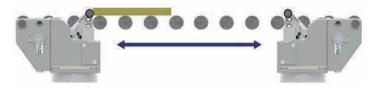




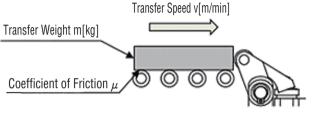


High Durability

Achieved 3 million cycles in the manufacturer's endurance test (the shock absorber is replaceable and estimated to last 1 million cycles).



■Operating Range

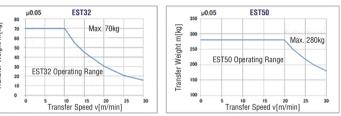


(Example)
Transfer Weight
Transfer Speed
Coefficient of Friction

Coefficient of Friction

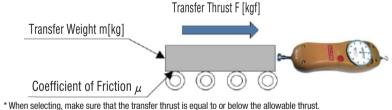
(How to Utilize the Graphs)
Find the intersection between the vertical axis

representing the Transfer Weight m = 400 [kg] and the horizontal axis representing the Transfer Speed v = 20 [m/min], and determine the range that accommodates the intersection (in this case, select ESTRO)





■ Allowable Transfer Thrust



Model	Allowable Iransfer Inrust [kgf]
EST32	7
EST50, 80	26.5
	•

(Examp

Transfer Weight : m=400[kg]Coefficient of Friction : $\mu=0.05$

Transfer Thrust: $400 \times 0.05 = 20 \le 26.5$ [kgf]

→EST80 should be selected

Selection

- (1) Please use within the suggested operating range. Use beyond the operating range may result in damaging product.
- (2) Do not collide the workpiece against the upright lever. If the subsequent incoming workpiece collides against the upright lever (after the shock absorber absorbs the impact force), all the collision energy will be applied to the stopper body, which may result in damaging Product.

Installation and Operation

- (1) Make sure that the workpiece is parallel to the roller shaft of the stopper. If the workpiece is tilted and collides against the roller shaft, it may result in damage against the stopper.
- (2) Be careful not to let your finger(s) get caught while the stopper is in operation. The lever moves up/down while the stopper is in operation: pay sufficient attention to not get your finger(s) caught.
- (3) Be sure to have a clearance between the workpiece and the stopper for workpiece locating. Failing to do so may result in stopper damage. Mount the stopper at a position that provide approx. 1mm clearance between "1. Position to Stop Workpiece" and "2. Position to Located Workpiece". Lack of the clearance can generate lateral load, which may cause stopper damage.
- (4) Avoid water, cutting fluid, and dust on the stopper.
- (5) The stopping behavior of the transferred object may vary due to the ambient temperature fluctuation and the change in reaction of the aging shock absorber. Please check the stopping behavior regularly and adjust the reaction of the shock absorber as applicable.
- (6) Avoid leaving the stopper in a lowered position while uninterruptedly energizing it, the solenoid will heat up and this may result in burn injury.
- (7) Be sure to install the stopper on the upright position.
- (8) An optional upper limit sensor is available with this product, but not lower limit.

^{*} Use within the operating range shown in the graph.